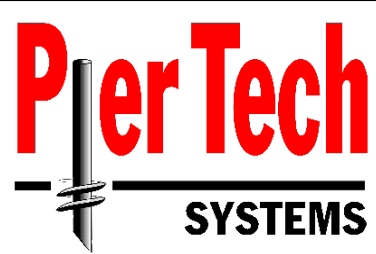


NOTES:

- Shaft: Pipe shall meet or exceed the minimum requirements of API 5CT Grade J55 (minimum yield strength of 55 ksi, and a minimum tensile strength of 75 ksi).
- Plate: Structural quality steel to conform per latest ASTM standard A36.
- Welding performed by shop qualified welders.
- All welding conforms to AWS D1.1 weld procedure.
- Galvanizing: Hot dipped as per ASTM A123
- Only new material is used in the construction of parts.

NUMBER	REVISION	BY	DATE
	DRAWN	CHECKED	
BY	BH	RR	
DATE	22/11/05	22/11/05	



TITLE:		
HELICAL PIER W/ TRU-LIFT BRACKET		
SCALE	DRAWING NUMBER	REV.
N.T.S.	FR250LB	A